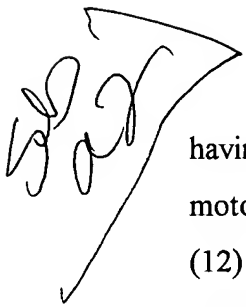


What Is Claimed Is:



1. Wiping device (1) for wiping window glass on vehicles, having a wiper motor (2), a gear mechanism disposed on the input shaft of the wiper motor (2), a gear housing (3) enclosing the gear mechanism, a gear housing cover (12) disposed on the gear housing (3), an output shaft (6) and a crank (8) positioned rotationally immovable on the output shaft on the side of the gear housing (12) facing away from the gear mechanism, characterized in that the output shaft-to-crank connection is a press fitting.

2. Wiping device (1) in accordance with claim 1, wherein the inner part of the press fitting is the output shaft (6) and the outer part of the press fitting is a cylindrical hole (9) present in the crank (8).

3. Wiping device (1) in accordance with claim 1 and 2, wherein the output shaft (6) is staked to the crank (8).

4. Wiping device (1) in accordance with claim 3, wherein the cylindrical hole (9) in the crank has a chamfer, a cylindrical depression or an otherwise shaped recess on the side facing away from the gear housing (3).

5. Wiping device (1) in accordance with one of the preceding claims, wherein the output shaft (6) on the side facing away from the crank (8) extends into the area towards the gear housing (3) or gear housing cover (12) and the gear housing (3) or the gear housing cover (12) has an opening in this area.

6. Wiping device (1) in accordance with one of the preceding claims, wherein the end of the output shaft (6) facing away from the crank (8) can be supported through the opening for press fitting and/or staking the output shaft (6) to the crank (8).

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7. Wiping device in accordance with claim 6, wherein the opening can be closed specifically with a cover (15).

8. Process for assembling a wiping device (1) for wiping window glass on vehicles, having a wiper motor (2), a gear mechanism disposed on the input shaft of the wiper motor (2), a gear housing (3) enclosing the gear mechanism, an output shaft (6) and a crank (8) disposed rotationally immovable on the output shaft (6), characterized in that the output shaft (6) is pressed into and if necessary staked into a cylindrical hole (9) present in the crank (8).

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